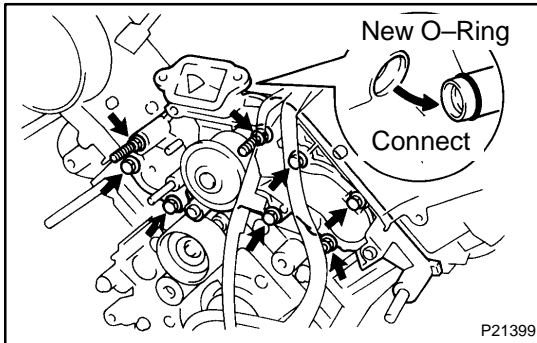


INSTALLATION

1. INSTALL WATER PUMP

- (a) Install a new gasket and water pump.



- (b) Install a new O-ring to the water bypass pipe end.
 (c) Apply soapy water to the O-ring.
 (d) Connect the water pump to the water bypass pipe end.
 (e) Install the water pump with the 5 bolts, 2 stud bolts and nut. Uniformly tighten the bolts, stud bolts and nut in several passes.

Torque:

Bolt: 18 N·m (185 kgf·cm, 13 ft·lbf)

Nut: 18 N·m (185 kgf·cm, 13 ft·lbf)

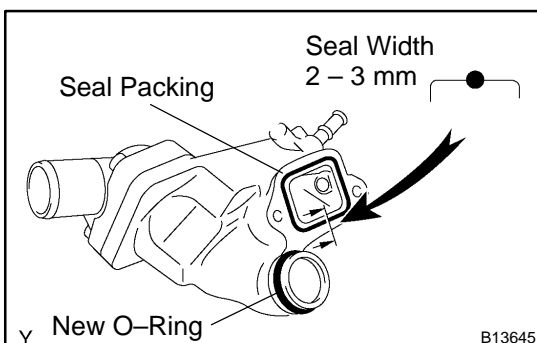
Stud bolt: 18 N·m (185 kgf·cm, 13 ft·lbf)

HINT:

Use bolts 30 mm (1.18 in.) in length.

2. INSTALL WATER INLET AND INLET HOUSING ASSEMBLY

- (a) Remove any old packing (FIPG) material and be careful not to drop any oil on the contact surfaces of the water inlet housing and water pump.
- Using a razor blade and gasket scraper, remove all the old packing (FIPG) material from the gasket surfaces and sealing groove.
 - Thoroughly clean all components to remove all the loose material.
 - Using a non-residue solvent, clean both sealing surfaces.



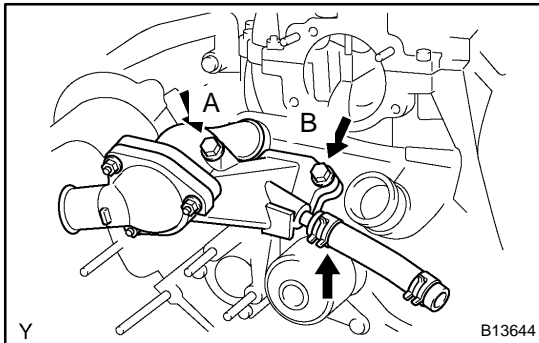
- (b) Apply seal packing to the sealing groove of water inlet housing as shown in the illustration.

Seal packing:

Part No. 08826-00100 or equivalent

- Install a nozzle that has been cut to a 2 – 3 mm (0.08 – 0.12 in.) opening.
- Parts must be assembled within 5 minutes of application. Otherwise the material must be removed and reapplied.

- Immediately remove nozzle from the tube and reinstall cap.
- (c) Install a new O-ring to the water inlet housing.
- (d) Apply soapy water on the O-ring.
- (e) Push the water inlet housing end into the water pump hole.
- (f) Connect the water bypass hose (from the throttle body) to the water inlet housing.



- (g) Install the water inlet and housing assembly with the 2 bolts. Alternately tighten the bolts.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

HINT:

Each bolt length is indicated in the illustration.

Bolt length:

75 mm (2.95 in.) for A

25 mm (0.98 in.) for B

3. **INSTALL THROTTLE BODY** (See page [SF-40](#))
4. **INSTALL NO.2 IDLER PULLEY** (See page [EM-22](#))
5. **INSTALL TIMING BELT** (See page [EM-22](#))
6. **RECHECK ENGINE COOLANT LEVEL**